

## AD-200 TWIN HEAD WELDSEAM CLEANER



### Features

- Programmable two-axis, servo-driven cutter disc for cleaning all outside vertical contours
- Top, bottom and glazing leg cleaning accomplished with scarfing knives controlled by programmable servo assembly. Upper vertical drill unit with servo positioning standard.
- Extremely fast operating cycle time — as low as 6 seconds for two corners (depending upon profile complexity)
- Rigid welded steel base with precision ground rails and linear bearings for moveable head to allow easy and efficient sizing
- Sequential, independent operation of cleaning heads for small units (less than 16")
- Optional tilt latch and pivot bar routing

# AD-200 TWIN HEAD AUTO DISC CLEANER



▲ Close-up photo of table top of moveable head



▶ Close-up photo of servo-controlled cleaning tooling, including disc blade scarf knives and vertical drill

## TECHNICAL SPECIFICATIONS AD-200 Twin Head Auto Disc Cleaner

### Profile Capacity Data\*

Maximum height (from table-top)	5.5"
Minimum height (from table-top)	1.0"
Maximum width (from backfence, extrusion cross-section without nailing fin)	3.5"
Minimum welded unit size	16"
Maximum welded unit size	73"

\* Subject to change based upon profile shape.

### Blade Specifications

Diameter	200 mm (7.87")
Bore	30 mm (1.18")

### Approximate Machine Dimensions

Length	144"
Width	56"
Height	80"
Weight	3,300 lbs.

### Utility Requirements (CSA Certification Available)

Standard Voltage **	220 Volts, 3 Phase, 50-60 Hz
Amperage (FLA)	12.4 amps
Air Pressure	80 to 120 psi
Air Consumption, estimated	2.0 cu.ft./cycle

\*\* Alternate voltages by transformer

Technical information as of September 19, 2006. CSE Automation, LLC reserves the right to make changes.

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